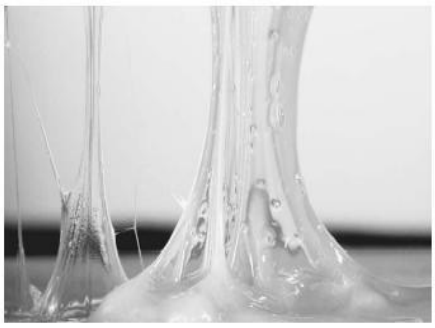
INTERPOLYMER

INDUSTRIAL SPECIALTIES



# SYNTRAN® Polymers

## For adhesive applications

INTERPOLYMER offers a range of waterbased acrylics that can be used as lamination adhesives or primers based on muliple propriery technologies (bimodal, cationic and high solids). These technologies all impart unique properties to the finished coating:

Bimodal technology combines two different ionic structures in the same polymer network increasing the adhesion to multiple substrates.. This technology allows a formulator to take advantage of the benefits of a cationic acrylic without the traditional compatibility issues.

Cationic technology allows the formulation of universal primers with excellent adhesion on multiple substrates.

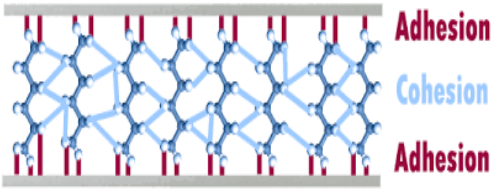
High solids technology creates a film with very high flexibility, excellent water resistance, and excellent coverage. This technology also allows for excellent adhesion over multiple substrate types.

## Product Range for Polymers

| SYNTRAN® acrylic polymers | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 6145 | 7.5 | 40 | < 10°C | Bimodal for heatseal, blisterpack applications |
| 6302 | 5.7 | 35 | 22 | Cationic for adhesion to difficult substrates applications |
| HX109-104 | 8.0 | 58 | 0°C | High solids for heatseal, lamination applicaitons |

## Applications Areas

- Blisterpack
- Foils
- Textiles
- Leather
- Plastics








INTERPOLYMER – A company of Zschimmer & Schwarz

**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
6 rue Marie Curie
67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
F +33 3 88 54 96 99
info@interpolymer.fr
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**Interpolymer Corporation**
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T +1 800 262 1281
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Louisville, KY 40258 | USA
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F +1 502 933 3394
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**Interpolymer (Shanghai) Co. Ltd.**
No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER also offers a range of ready-to-use waterbased lamination adhesives called Polymer Plus. It is based on a proprietary hybrid acrylic technology. This technology combines multiple polymer types into the same polymer network increasing the gloss, adhesion and peel strength over multiple substrates. Since these are an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.

## Product Range for Polymers Plus

| SYNTRAN® polymer plus | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| PPX 103-05 | 8.0 | 50 | 0°C | For use in wet & dry lamination applications |
| PPX 103-08 | 8.0 | 40 | < 10°C | For use in blisterpack & other heatseal applications |

## Applications Areas

- Blisterpack
- Foils
- Textiles
- Leather
- Plastics

## Our company

INTERPOLYMER has been producing waterbased specialty polymers since 1963. We manufacture at 4 facilities worldwide (2 in the United States, 1 each in France and China). INTERPOLYMER is a market leader in several application fields:

- Surface care: Polymers for floor care, carpet cleaners and leather care.
- Consumer specialties: Polymers for mascara, household, hair- and skin- care products, etc.
- Industrial specialties: Functional binders for specialty paint and coating applications, polymers for overprint varnishes and inks, flocculants for ceramics, retanning agents.

With close working relationships with customers, our company produces tailor-made products in order to match specific needs. Our technical service and research and development centres will be your creative and innovative partners.





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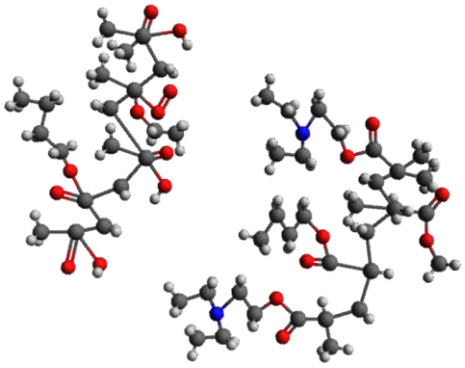


# SYNTRAN®
# Bimodal Polymers

## For enhanced adhesion & stain blocking

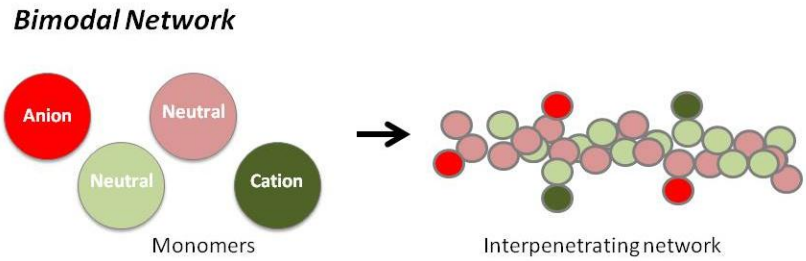
INTERPOLYMER offers a range of waterbased acrylics based on a patented bimodal technology with film-forming properties. This technology combining two different ionic structures in the same polymer network increases the adhesion to multiple substrates, wood tannin blocking, stain blocking and dye blocking. This technology allows a formulator to take advantage of the benefits of a cationic acrylic without the traditional compatibility issues.

## Product Range

| SYNTRAN® bimodal acrylics | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 1671 | 8.8 | 40 | 55°C | hard film with excellent wear resistance |
| 6145 | 7.5 | 40 | < 10°C | Soft film with excellent tannin & dye blocking |
| 3106 | 7.5 | 41 | < 10°C | Highly Flexible film with excellent adheison |
| PPX 103-08 | 8.0 | 39 | < 0°C | Ready-to-use laminaing adhesive |

These SYNTRAN® bimodal acrylic polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since this is an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.

The diagram below demonstrates the complex anionic-cationic network that is formed during our patented process:





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67454 Haßloch | DE
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Shanghai 200232 | CN
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## Formulating Guidelines

| Clear Sealer F89-118-02 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 24.66 |
| Tributoxyethyl Phosphate | 3.21 |
| Diethylene glycol ethyl ether | 4.46 |
| 1% active fluorosurfactant | 0.71 |
| SYNTRAN® 1671 | 66.96 |
| Defoamer | q.s. |
| *Total* | *100.0* |

| Tannin / Dye Blocking Primer F74-031-04 @28%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 27.0 |
| Propylene glycol | 1.0 |
| Defoamer | 0.1 |
| SYNTRAN® 6145 | 71.9 |
| *Total* | *100.0* |

## Applications

- Wood tannin & dye blocking coatings
- Blisterpack & lamination adhesives
- Wood & concrete coatings
- Leather, plastic & textile coatings





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INDUSTRIAL SPECIALTIES

# SYNTRAN® Cationic Polymers

INTERPOLYMER offers a range of waterbased cationic acrylic polymers for use as functional binders in specialty paints and lacquers for immediate and permanent blocking of various difficult stains. This proprietary cationic technology also allows the formulation of universal primers with excellent adhesion on critical substrates.

## Product Range

| SYNTRAN® Cationic Polymers | | | | | |
|---|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Viscosity (mPas) | Comments |
| 6301 | 5.7 | 35 | <10 | <500 | Suitable for low VOC paints and coatings |
| 6302 | 5.7 | 35 | 22 | <500 | Good sandability and dirt pick-up resistance |
| 6303 | 5.6 | 35 | 40 | <1,000 | Very good sandability and dirt pick-up resistance |

Formulations based on SYNTRAN cationic polymers are characterized by:

- Excellent, permanent blocking of tannin and other coloured wood extractives
- Waterbased, environmentally friendly, low-odour coatings
- Low minimum film forming temperature allowing low-VOC formulations
- Excellent adhesion to a wide variety of substrates
- Easily formulated into highly opaque paints
- Good performance under critical conditions of humidity and temperature
- For pigmented and clear coatings
- Excellent waterbased alternative versus solventbased coatings





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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# Formulating Guidelines

| Stain Blocking Primer F-31-036-01A | | |
|---|---|---|
| *Grind:* | *Amount [g]* | |
| Water | 180.0 | |
| Agitan 282 (1) | 2.5 | Defoamer |
| Tylose H 10000 NG4 | 2.7 | Hydroxy Ethyl Cellulose |
| Disperbyk 190 | 8.0 | Wetting/Dispersing additive |
| Kronos 2310 | 185.0 | Pigment |
| Dorkafill H | 90.0 | Filler |
| Opacilite | 70.0 | Filler |
| *Let down:* | | |
| **SYNTRAN® 6301** @ 35% | 420.0 | Cationic, acrylic binder |
| Dowanol DPnB | 10.0 | Coalescent |
| Uracron T291 | 15.0 | Acrylic resin |
| Agitan 282 | 2.5 | Defoamer |
| BYK-7420ES | 4.5 | PU thickener |
| BYK-425 | 15.0 | PU thickener |
| *Total* | *1005.2* | |

▲ Blocking of wood extractives


▲ Blocking of water-based stains


▲ Blocking of nicotine stains


## Applications

- Wood tannin & stain blocking coatings
- Primers & adhesives

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INTERPOLYMER

SURFACE CARE

# SYNTRAN® Polymers

## For use in floor finish coatings

INTERPOLYMER offers multiple waterbased polymers designed for use in removable floor finishes. All of these technologies allow for high gloss, high abrasion resistance, low maintenance, and high speed burnishing floor finishes that are still removable with standard stripping solutions.

The MEGATRAN® brand is based on our styrenated acrylic, zinc-crosslinked technology. This unique technology was designed specifically for use in extremely high gloss, removable floor finishes.

Under our SYNTRAN® brand, we have developed both an all-acrylic, zinc-crosslinked technology and a proprietary "green" crosslinking technology. The green technology combines the traditional waterbased styrene-acrylate copolymer and proprietary self-crosslinking system that will add extended life time to green floor polishes.

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## Product Range

| MEGATRAN® series polymers | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 240 | 8.2 | 38 | 76°C | Very high gloss and hardness |
| 220 | 8.2 | 38 | 65°C | High gloss, excellent reparability and dirt resistance |
| 260F | 8.2 | 38 | 70°C | Fluoriniated styrenated acrylic |

| SYNTRAN® series polymers | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| A-170 | 8.2 | 38 | 66°C | Styrene Free, excellent durability and hardness |
| 1940 | 7.6 | 38 | 45°C | Zinc Free, excellent durability and alcohol resistances |

These MEGATRAN® & SYNTRAN® acrylic polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since this is an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.

With the addition of our patented SYNTRAN® PA series acrylic olefin grafted waxes to our floor finish polymers, better slip control, improved repairability and buffability are achieved.





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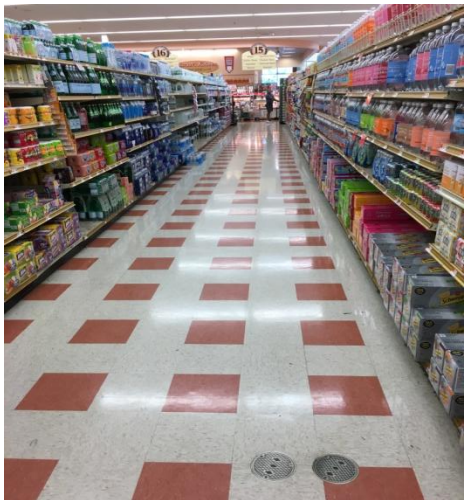
# Formulating Guidelines

| **Floor Polish** F91-048-03@25% N.V. | |
|---|---|
| *Ingredient* | *% wt* |
| Tributoxyethyl Phosphate | 2.68 |
| Diethylene Glycol Ethyl Ether | 5.21 |
| 1% active fluorosurfactant | 0.74 |
| Propylene Glycol Monophenyl Ether | 0.15 |
| Water | 32.52 |
| MEGTRAN® 220 @38%N.V. | 55.18 |
| SYNTRAN® PA-1475 @38% N.V. | 3.52 |
| Defoamer | q.s. |
| *Total* | *100.0* |



# Applications

- Floor polishes
- Coatings

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INTERPOLYMER

SURFACE CARE

# SYNTRAN® Grafted Waxes

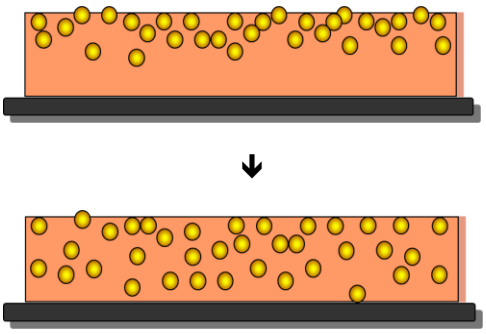
## For enhanced mechanical resistances

INTERPOLYMER offers a range of acrylic-olefin wax grafted emulsions based on our patented technology. Wax emulsions are important ingredients of these film-forming formulations and they complement the properties of the polymer dispersions, in particular wear properties but that is not only what they do.

## Product Range

| SYNTRAN® PA series | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | Melting Point (°C) | Comment |
| PA1445 | 9.2 | 40 | 80-100 | Slip resistance, gloss, water- and detergent-resistances |
| PA1465 | 9.2 | 38 | 90-110 | Slip resistance, excellent response to buffing |
| PA1475 | 9.2 | 38 | 85-105 | Slip resistance, anti-block, high formulation compatibility |

The SYNTRAN® PA series allow formulators to achieve slip resistance, buffability, water resistance, gloss and flexibility. They are based on our patented acrylic-polyethylene wax graft technology which consists in grafting an amorphous functional acrylic polymer onto a crystalline olefin backbone. The grafted acrylate chain hinders the natural migration of the lower density olefin to the surface during drying. The result is a more uniform film composition which improves the appearance and performance of coatings.



Wax emulsion and polymer dispersion are chemically different and tend to separate during drying process. This effect can occur during storage of the coating.

Wax particle

Polish

Grafted acrylate chain hinders the natural migration of the olefin to the surface during drying leading to more uniform film composition.





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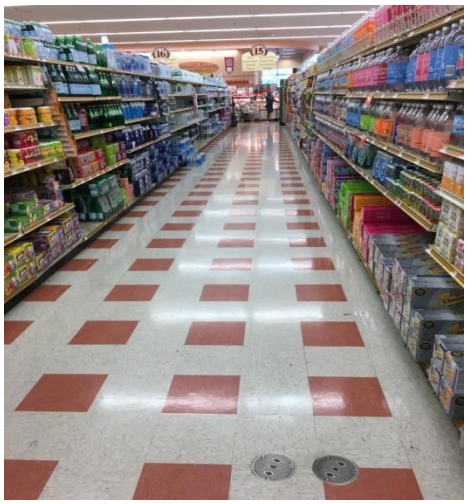
## Formulating Guidelines

With the SYNTRAN® PA series of products, better slip control and improved repairability and buffability are achieved.

Depending on the desired end properties, each wax can be used alone in a formulation or in combination to get synergistic effect that will combine advantages of each type of wax.

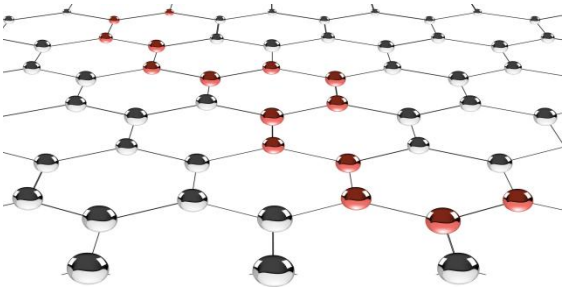
| **Floor Polish** F91-048-03@25% N.V. | |
|---|---|
| *Ingredient* | *% wt* |
| Tributoxyethyl Phosphate | 2.68 |
| Diethylene Glycol Ethyl Ether | 5.21 |
| 1% active fluorosurfactant | 0.74 |
| Propylene Glycol Monophenyl Ether | 0.15 |
| Water | 32.52 |
| MEGTRAN® 220 @38%N.V. | 55.18 |
| SYNTRAN® PA-1475 @38% N.V. | 3.52 |
| Defoamer | q.s. |
| *Total* | *100.0* |



## Applications

SYNTRAN® Waxes are used in:

- Coatings
- Floor polishes
- Wash and wax formulas
- Leather polishes
- Inks and Overprint Varnishes



## Our company

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**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
6 rue Marie Curie
67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
F +33 3 88 54 96 99
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www.interpolymer.fr

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Louisville, KY 40258 | USA
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**Interpolymer (Shanghai) Co. Ltd.**
No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

# INTERPOLYMER

## WATERBASED ACRYLIC POLYMERS

| Product | Polymer Description | % Solids | pH | MFFT (Actual) | Tg (Calculated) | Acid Number (Calculated) | Crosslinking Type | Common Areas of Use |
|---|---|---|---|---|---|---|---|---|
| Syntran 3101 | Alkali-Soluble Acrylic Solution | 30% | 7.0 | 90°C | 88°C | 200 | None | GA |
| Syntran 3211 | Shell-Core Acrylic Emulsion | 44% | 7.5 | 90°C | na | 60 | None | GA |
| Syntran 1921 | Acrylic Emulsion | 38% | 7.5 | 82°C | 67°C | 85 | Covalent | FF, C |
| Syntran 1922 | Acrylic Emulsion | 38% | 8.0 | 78°C | 62°C | 110 | Covalent | FF, C |
| Megatran 240 | Acrylic Emulsion | 38% | 8.2 | 76°C | 43°C | 85 | Zinc | FF, C, ST |
| Syntran 1655 | Self-Crosslinking Acrylic Emulsion | 40% | 8.0 | 74°C | 68°C | 50 | Covalent | C, W, ST |
| Megatran 233 | Acrylic Emulsion | 40% | 8.5 | 70°C | 54°C | 80 | Zinc | FF, C, ST |
| Megatran 260F | Fluorinated Acrylic Emulsion | 38% | 8.2 | 70°C | 45°C | 102 | Zinc | FF, ST |
| Syntran A-170 | Styrene Free Acrylic Emulsion | 38% | 8.2 | 66°C | 56°C | 65 | Zinc | FF, C |
| Megatran 220 | Acrylic Emulsion | 38% | 8.2 | 65°C | 40°C | 95 | Zinc | FF, C, ST |
| Syntran 1950C | Acrylic Emulsion | 40% | 7.5 | 55°C | 50°C | 91 | None | FF, GA |
| Syntran 1657 | Self-Crosslinking Acrylic Emulsion | 42% | 7.5 | 55°C | 35°C | 50 | Covalent | C, W, ST |
| Syntran 1671 | Bimodal Acrylic Emulsion | 40% | 8.8 | 52°C | 45°C | 27 | Ionic | C, ST |
| Syntran 6130 | Bimodal Acrylic Emulsion | 40% | 8.8 | 52°C | 45°C | 27 | Ionic | C, GA |
| Syntran 1940 | Ammonia Free Acrylic Emulsion | 38% | 7.6 | 45°C | 36°C | 71 | Covalent | FF, C |
| Syntran 3201 | Self-Crosslinking Acrylic Emulsion | 42% | 7.5 | 45°C | 35°C | 50 | Covalent | GA, ST |
| Syntran 1076 | Acrylic Emulsion | 40% | 8.0 | 35°C | 31°C | 27 | None | C, GA |
| Syntran 3104 | Acrylic Emulsion | 41% | 7.5 | 20°C | 5°C | 34 | None | T, ST |
| Syntran 2002 | Acrylic Emulsion | 38% | 7.5 | 20°C | 17°C | 30 | None | L, T, ST |
| Syntran 3215 | Shell-Core Acrylic Emulsion | 44% | 7.5 | 20°C | 5°C | 40 | None | GA, ST |
| Syntran 1693 | Self-Crosslinking Acrylic Emulsion | 42% | 7.5 | 15°C | 5°C | 50 | Covalent | GA, ST |
| Syntran 6145 | Tannin Blocking, Bimodal Acrylic Emulsion | 40% | 8.0 | < 10°C | na | 39 | Ionic | W, P, ST |
| Syntran 3106 | Bimodal Acrylic Emulsion | 41% | 7.5 | < 10°C | 5°C | 35 | Ionic | ST |
| Syntran 6200 | Large Particle Size Acrylic Emulsion | 50% | 7.5 | 5°C | 0°C | 6 | None | T, L, P, ST |

Area of Use Code
FF = Floor Finish, CC= Carpet Care, W = Wood, T = Textile, P = Paint, C = Concrete, GA = Graphic Arts, L = Leather, ST = Specialty Industrial

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**Interpolymer GmbH**
Hans-Böckler-Straße 63a
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Shanghai 200232 | CN
T +86 21 5409 8070
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shanghai@interpolymer.com.cn
www.interpolymer.com

# INTERPOLYMER

**WATERBASED SPECIALTY POLYMERS**

| Product | Polymer Description | % Solids | pH | MFFT (Actual) | Tg (Calculated) | Acid Number (Calculated) | Crosslinking Type | Common Areas of Use |
|---|---|---|---|---|---|---|---|---|
| Syntran PA-1445 | Polyethylene-Acrylic Graft Emulsion | 40% | 9.3 | 58°C | na | < 5 | None | FF, ST |
| Syntran PA-1465 | Polyethylene-Acrylic Graft Emulsion | 38% | 9.2 | 35°C | na | 8 | None | FF, ST |
| Syntran PA-1475 | Polyethylene-Acrylic Graft Emulsion | 38% | 9.2 | 20°C | na | 10 | None | FF, ST |
| | | | | | | | | |
| Syntran 5900 | Opacifier, Polystyrene Emulsion | 35% | 2.8 | 90°C | na | na | None | ST |
| Syntran 5903 | Opacifier, Acrylic Emulsion | 35% | 7.0 | 80°C | na | na | None | ST |
| Syntran 5904 | Opacifier, Acrylic Emulsion | 40% | 2.5 | 80°C | na | na | None | ST |
| Syntran 5905 | Opacifier, Acrylic Emulsion | 40% | 2.5 | 80°C | na | na | None | ST |
| | | | | | | | | |
| Syntran 8252 | Polyacrylic Acid Solution Polymer | 20% | 9.0 | > 100°C | 106°C | 560 | None | P, ST |
| | | | | | | | | |
| Syntran 1501 | Alkali-Soluble Acrylic Solution | 25% | 8.2 | 58°C | 85°C | 85 | None | FF |
| Syntran 1511 | Alkali-Soluble Acrylic Solution | 25% | 7.7 | < 20°C | 15°C | 78 | None | ST |
| Syntran 1555 | Alkali-Soluble Acrylic Solution | 25% | 8.0 | 66°C | 74°C | 98 | None | FF |
| Syntran 1560 | Alkali-Soluble Acrylic Solution | 25% | 7.0 | 70°C | 81°C | 119 | None | FF |
| Syntran 1580 | Alkali-Soluble Acrylic Solution | 20% | 8.8 | > 100°C | 105°C | 166 | None | FF |
| | | | | | | | | |
| Syntran 4010 | Fluorinated Acrylic Solution | 20% | 8.5 | > 100°C | 110°C | 140 | None | CC, GT |
| Syntran 4015 | Acrylic Solution, Soil-Suspension Aid | 30% | 7.5 | > 100°C | 152°C | 500 | None | CC |
| Syntran 4020 | Acrylic Emulsion, Embrittling Aid | 35% | 6.0 | > 100°C | 105°C | 75 | None | CC |
| Syntran 4022 | Acrylic Emulsion, Soil-Suspension Aid | 30% | 6.0 | > 100°C | 152°C | 515 | None | CC |
| Syntran 4080 | Acrylic Emulsion, Embrittling Aid | 40% | 8.5 | > 100°C | 110°C | 30 | None | CC |
| Syntran 4125 | Acrylic Solution, Embrittling Aid | 20% | 8.0 | > 100°C | 114°C | 165 | None | CC |
| Syntran 4180 | Acrylic Solution, Rotary Applications | 20% | 8.8 | > 100°C | 105°C | 166 | Zinc | CC |

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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® Polymers
## For graphic arts

INTERPOLYMER has designed aqueous SYNTRAN® non film forming emulsions, styrene-acrylic solutions, self-crosslinking and film forming emulsions for Inks and Overprint Varnishes.

SYNTRAN® Polymers for Graphic Arts are based on a **unique proprietary technology** developed by INTERPOLYMER with the control of the polymerization process from the beginning.

- ➔ It allows a perfect control of the properties and performances of the polymers
- ➔ We can develop tailor-made solutions

SYNTRAN® Polymers for Graphic Arts have a low pH which reflects the **limited amount of ammonia** used during the polymerization process

- ➔ It provides more convenience during the production process

## Product Range

| SYNTRAN® Non Film Forming Emulsions | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comments |
| 3211 | 7.1 | 44.0 | 90°C | Waterbased acrylic copolymer |

| SYNTRAN® Film Forming Emulsion | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comments |
| 3215 | 7.5 | 44.0 | 20°C | Waterbased shell-core acrylic copolymer |
| 3201 | 7.5 | 42.0 | 45°C | Waterbased self-crosslinking acrylic copolymer |
| 1693 | 7.5 | 42.0 | 15°C | Waterbased self-crosslinking acrylic copolymer |

| SYNTRAN® Resin Solutions | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 3101 | 7.0 | 30.0 | 90°C | Waterbased alkali solubilised styrene-acrylic copolymer |





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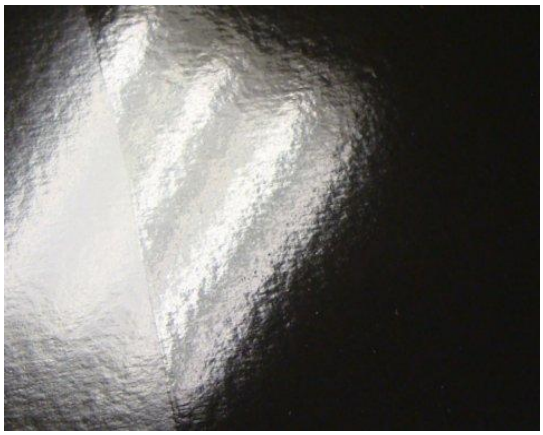
# Formulating Guidelines

| Overprint Varnish F74-054-01 | |
|---|---|
| *Ingredient* | *% wt* |
| SYNTRAN® 3215 | 61.75 |
| Water | 32.00 |
| Leveler | 0.15 |
| Defoamer | 0.10 |
| SYNTRAN® PA-1465 | 5.50 |
| Thickener | 0.50 |
| *Total* | *100.0* |



## Applications

- Inks and Overprint varnishes for paper and paperboard
- For Flexographic & gravure printing processes
- Packaging


## Our company

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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® Polymers

## For enhanced architectural paints

INTERPOLYMER offers a range of waterbased acrylics that can be used in architectural paints based on muliple propriery technologies (bimodal, opacifier, self-crosslinking and high solids). These technologies all impart unique properties to the finished paint:

Bimodal technology combines two different ionic structures in the same polymer network increasing the adhesion to multiple substrates, wood tannin blocking, stain blocking and dye blocking. This technology allows a formulator to take advantage of the benefits of a cationic acrylic without the traditional compatibility issues.

Opacifier technology can be used to replace a percentage of titanium dioxide used in white paints, while maintaining the same or similar coverage. The ideal reduction level of titanium dioxide is approximately 15%, when using this technology. Higher reduction of titanium dioxide levels can be achieved, but you may experience a slight loss in coverage of the paint.

Self-crosslinking technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard, long-term shelf stability.

High solids technology creates a film with very high flexibility, excellent water resistance, and excellent coverage. This technology also allows for excellent adhesion over multiple substrate types.

## Product Range

| SYNTRAN® acrylics | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 6145 | 7.5 | 40 | < 10°C | Bimodal for tannin & stain blocking paints |
| 5903 | 7.0 | 35 | 80°C | Opacifier for reduced TiO2 useage in paints |
| 1693 | 7.5 | 42 | 15°C | Self-crosslinking for fortified paints |
| 6200 | 7.5 | 50 | 5°C | High solids for use in traditional paints |

These SYNTRAN® acrylic polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since these are an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.





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# Formulating Guidelines




| Tannin Blocking Primer F74-030-09 @45%nv | |
|---|---|
| *Grind* | *% wt* |
| Titanium Dioxide Slurry | 28.14 |
| SYNTRAN® 1511 | 0.66 |
| Wetting agent | 0.10 |
| Defoamer | 0.03 |
| *Letdown* | |
| Water | 7.61 |
| SYNTRAN® 6145 | 62.00 |
| Propylene glycol | 0.66 |
| Wetting agent | 0.10 |
| Defoamer | 0.03 |
| Rheology modifier | 0.66 |
| *Total* | *100.0* |

| Semi-gloss White Paint F74-030 | -05 | -06 |
|---|---|---|
| *Grind* | *% wt* | *% wt* |
| Titanium Dioxide Slurry | 31.09 | 27.18 |
| SYNTRAN® 1511 | 0.65 | 0.61 |
| Wetting agent | 0.09 | 0.09 |
| Defoamer | 0.03 | 0.03 |
| *Letdown* | | |
| Water | 2.37 | 3.29 |
| SYNTRAN® 1693 | 55.46 | 57.52 |
| SYNTRAN® 5903 | - | 4.61 |
| Propylene glycol | 0.89 | 0.92 |
| AMP PC-2000 | 0.03 | 0.03 |
| Wetting agent | 0.09 | 0.09 |
| Defoamer | 0.03 | 0.03 |
| Rheology modifier | 1.48 | 1.54 |
| Water | 7.79 | 4.05 |
| *Total* | *100.0* | *100.0* |

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- Consumer specialties: Polymers for mascara, household, hair- and skin- care products, etc.
- Industrial specialties: Functional binders for specialty paint and coating applications, polymers for overprint varnishes and inks, flocculants for ceramics, retanning agents.

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F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER

INDUSTRIAL SPECIALTIES

# INTERPOLYMER Waterbased Polymers

## General Technology Overview

INTERPOLYMER offers a range of waterbased acrylics and waxes based on proprietary technologies that can be used in multiple coatings applications. These polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since these technologies are Interpolymer internally developed, we are able to tailor make solutions to meet our customers' requirements.

Below is an overview of each of our proprietary technologies:

Bimodal Technology based on a patented process that combines two different ionic structures in the same polymer network increasing the adhesion to multiple substrates, wood tannin blocking, stain blocking and dye blocking. This technology allows a formulator to take advantage of the benefits of a cationic acrylic without the traditional compatibility issues.

Opacifier Technology based on polystyrene for whiteness & brightness at low levels in household products. They can also be used to replace a percentage of titanium dioxide used in white paints, while maintaining the same coverage.

Self-Crosslinking Technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard, long-term shelf stability.

Shell-Core / Hybrid Technology based on a proprietary process combining polymer types into the same network to improve film formation and overall physical properties.

High Solids Technology creates a film with very high flexibility, excellent water resistance, and excellent coverage. This technology also allows for excellent adhesion over multiple substrate types.

| | *pH* | *Solids (%)* | *MFFT (°C)* | *Technology* | *Comment* |
|---|---|---|---|---|---|
| 6145 | 7.5 | 40 | < 10°C | Bimodal | Wood tannin, stain blocking and excellent adhesion |
| 5903 | 7.0 | 35 | 80°C | Opacifier | Whitening of cleaners & TiO2 reduction useage in paints |
| 1693 | 7.5 | 42 | 15°C | Self-crosslinked | Excellent stain, chemicial and water resistance |
| 3215 | 7.5 | 44 | 20°C | Shell-Core | Excellent gloss & ink receptivity in OPV's |
| 6209 | 8.0 | 58 | 0°C | High Solids | Excellent for heatseal, lamination applicaitons |





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Olefin Graft Technology based on a patented process combining olefin and acrylate together in same polymer network for enhanced wear resistance, anti-blocking and mar resistance. The grafted acrylate chain hinders the natural migration of the lower density olefin to the surface during drying. The result is a more uniform film composition which improves the appearance and performance of coatings.

Polymeric Surfactant / Alkali Soluble Technology based on polyacrylic & polymethacrylic acid for enhanced dispersancy, compatibility and sequestering in various coating applications.

Metal Crosslinking Technology based on zinc-crosslinking technology or our proprietary "green" crosslinking technology. These unique technologies were designed specifically for use in extremely high gloss, removable floor finishes.

Custom Manufacturing for select customers based on our proprietary technologies. These products are designed for ease of use by our customers in their application areas.

| | *pH* | *Solids (%)* | *MFFT (°C)* | *Technology* | *Comment* |
|---|---|---|---|---|---|
| PA-1475 | 9.2 | 38 | 20°C | Olefin-Graft | Slip resistance, anti-block, high formulation compatibility |
| 1511 | 7.7 | 25 | < 20°C | Polymeric Surfactant | Excellent wetting & dispersibility of pigments |
| 220 | 8.2 | 38 | 65°C | Zinc Crosslinked | High gloss, reparability and dirt resistance in floor finish |
| 1940 | 7.6 | 38 | 45°C | Green Crosslinked | Zinc Free, durability and alcohol resistance in floor finish |
| PPX 110-01 | 7.2 | 36 | < 20°C | Custom | Ready-to-use, self-crosslinking coating with excellent water, chemical and stain resistances at < 100 g/L VOC |
| FF Conc A | 8.0 | 36 | < 20°C | Custom | Concentrated floor finish with excellent durability and gloss |

## Our company

INTERPOLYMER has been producing waterbased specialty polymers since 1963. We manufacture at 4 facilities worldwide (2 in the United States, 1 each in France and China). INTERPOLYMER is a market leader in several application fields:

- Surface care: Polymers for floor care, carpet cleaners and leather care.
- Consumer specialties: Polymers for mascara, household, hair- and skin- care products, etc.
- Industrial specialties: Functional binders for specialty paint and coating applications, polymers for overprint varnishes and inks, flocculants for ceramics, retanning agents.

With close working relationships with customers, our company produces tailor-made products in order to match specific needs. Our technical service and research and development centres will be your creative and innovative partners.





INTERPOLYMER – A company of Zschimmer & Schwarz

**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
6 rue Marie Curie
67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
F +33 3 88 54 96 99
info@interpolymer.fr
www.interpolymer.fr

**Interpolymer Corporation**
200 Dan Road
Canton, MA 02021 | USA
T +1 800 262 1281
F +1 781 821 2485
info@interpolymer.com
www.interpolymer.com

**Interpolymer Corporation**
7501 Distribution Drive
Louisville, KY 40258 | USA
T +1 800 451 8177
F +1 502 933 3394
info@interpolymer.com
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**Interpolymer (Shanghai) Co. Ltd.**
No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN®
# Self-Crosslinking Polymers

## For enhanced chemical & stain resistances

INTERPOLYMER offers a range of waterbased acrylics based on a proprietary self-crosslinking technology. This technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard long-term shelf stability.

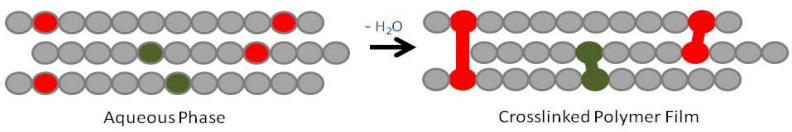
## Product Range

| SYNTRAN® self-crosslinking acrylics | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 1655 | 8.0 | 40 | 74°C | Very hard film with excellent chemical resistances |
| 1657 | 7.5 | 42 | 55°C | Med hardness, excellent water, chemical resistances |
| 1693 | 7.5 | 42 | 15°C | Room temperature film former with excellent resistance |

These SYNTRAN® self-crosslinking acrylic polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since this is an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.

The diagram below demonstrates how the crosslinking does not react with itself until the water is removed from the system during the standard film formation process:

***Self-Crosslinking Mechanism***





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INTERPOLYMER

INDUSTRIAL SPECIALTIES

## Formulating Guidelines

| Concrete Sealer F99-169-03 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 28.99 |
| Benzoflex 9-88 | 2.89 |
| Propylene glycol butyl ether | 2.71 |
| 1% active fluorosurfactant | 0.90 |
| SYNTRAN® 1657 | 64.51 |
| Defoamer | q.s. |
| *Total* | *100.0* |

| Wood Bright Topcoat F74-051-04 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 29.31 |
| Tributoxyethyl phosphate | 5.67 |
| Diethylene glycol ethyl ether | 3.24 |
| 1% active fluorosurfactant | 0.81 |
| Defoamer | q.s. |
| SYNTRAN® 1655 | 57.13 |
| SYNTRAN® PA-1465 | 3.84 |
| *Total* | *100.0* |

## Applications

- Concrete, wood and plastic coatings
- Furniture and cabinet coatings
- Overprint varnishes for labels, paper and packaging
- Architectural Paints




## Our company

INTERPOLYMER has been producing waterbased specialty polymers since 1963. We manufacture at 4 facilities worldwide (2 in the United States, 1 each in France and China). INTERPOLYMER is a market leader in several application fields:

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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® 1654

Technical Bulletin

SYNTRAN® 1654 is based on our removable film technology. This unique technology allows for room temperature film formation to give the substrate scratch & mar protection, but also allows for the film to be removed simply by peeling away from the substrate once the temporary coating in no longer required.

## Performances

| | |
|---|---|
| **Applications** | Peelable protective coatings |
| **Features and Benefits** | Removable (peelable) film from select substrates<br>Quick setting, flexible, but non tacky film<br>Hydrophobic film with high gloss |

## Typical Chemical and Physical Properties (all testing done at 22°C, unless specified)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 42 ± 1.0% |
| **pH value** | 8.0 ± 1.0 |
| **Viscosity** | < 500 cps |
| **Density** | 1.054 ± 0.005 |
| **MFFT** | < 5°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Material Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





INTERPOLYMER – A company of Zschimmer & Schwarz

**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
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Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
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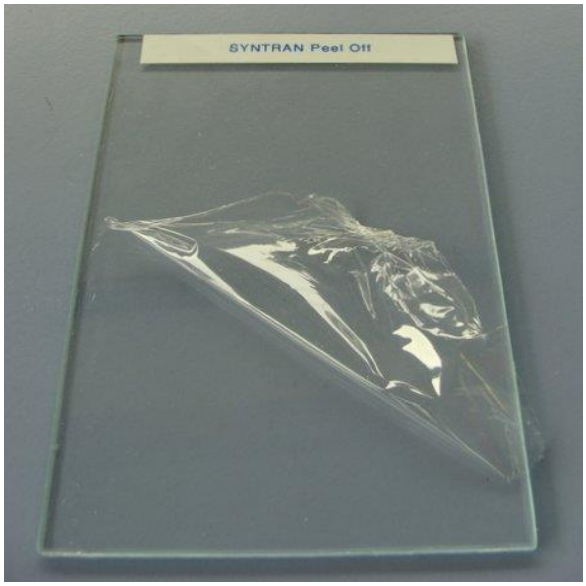
# SYNTRAN® 1654

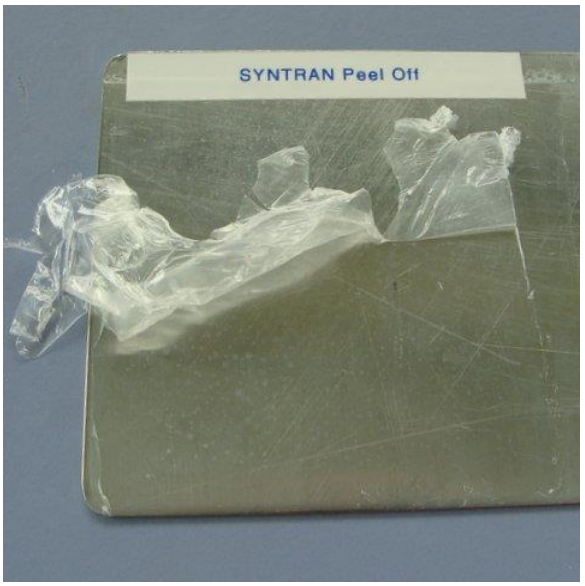
Technical Bulletin

## **Removability Test** (*Photos show results of 0.75 mil film on selected substrates*)

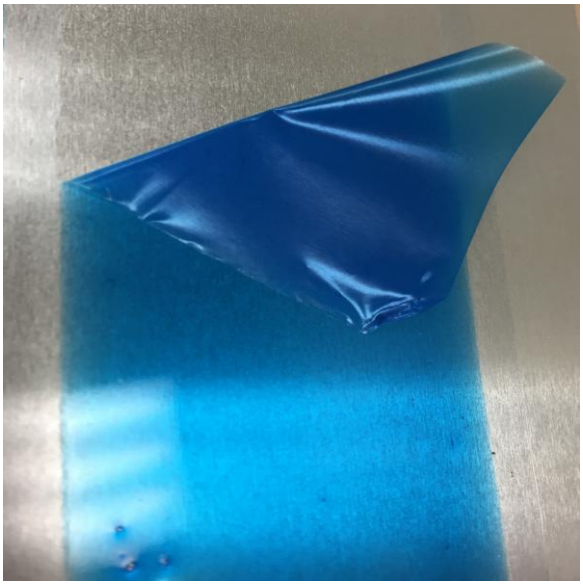
Glass




Steel




Aluminum







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Hans-Böckler-Straße 63a
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T +33 3 88 54 96 96
F +33 3 88 54 96 99
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Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® 1655

Technical Bulletin

SYNTRAN® 1655 is based on a proprietary self-crosslinking technology. This technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard long-term shelf stability.

## Performances

**Applications**

Concrete sealers
Furniture & KCMA coatings

**Features and Benefits**

Excellent household stain resistances
Excellent hot tire & Skydrol resistance
Film has very high gloss and hardness
Low VOC requirements to formulate coating

## Typical Chemical and Physical Properties (do not constitute specifications)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 40 ± 1.0% |
| **pH value** | 8.0 ± 1.0 |
| **Viscosity** | < 200 cps |
| **Density** | 1.051 ± 0.005 |
| **MFFT** | 75 ± 3°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Material Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





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**Interpolymer GmbH**
Hans-Böckler-Straße 63a
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No.237, Xi Tai Road, Xuhui District
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Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

# SYNTRAN® 1655

Technical Bulletin

## 100 Proof Alcohol Test (*Photos show results of coated oak panel after 24 hours*)

Formulation based on Syntran 1655

Formulation based on standard acrylic

## Hot Tire Resistance Test (*Photos show results of 60°C tire strip pressed on surface at 1000 psi for 15 mins*)

Formulation based on Syntran 1655

Formulation based on standard acrylic

## Skydrol Spot Test (*Photos show results of coated concrete tiles after 60 mins*)

Formulation based on Syntran 1655

Formulation based on standard acrylic





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**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
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67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
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www.interpolymer.fr

**Interpolymer Corporation**
200 Dan Road
Canton, MA 02021 | USA
T +1 800 262 1281
F +1 781 821 2485
info@interpolymer.com
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**Interpolymer Corporation**
7501 Distribution Drive
Louisville, KY 40258 | USA
T +1 800 451 8177
F +1 502 933 3394
info@interpolymer.com
www.interpolymer.com

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No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® 1657

Technical Bulletin

SYNTRAN® 1657 is based on a proprietary self-crosslinking technology. This technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard long-term shelf stability.

## Performances

**Applications**

Concrete sealers
Label, board and packaging coatings (OPV)

**Features and Benefits**

Excellent household stain resistances
Excellent hot tire & Betadine resistance
Excellent water submersion resistance
Film has very high gloss, hardness with good printability
Low VOC requirements to formulate coating

## Typical Chemical and Physical Properties (all testing done at 22°C, unless specified)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 42 ± 1.0% |
| **pH value** | 7.5 ± 1.0 |
| **Viscosity** | < 500 cps |
| **Density** | 1.050 ± 0.005 |
| **MFFT** | 55 ± 3°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Material Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





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**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
6 rue Marie Curie
67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
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Louisville, KY 40258 | USA
T +1 800 451 8177
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No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
T +86 21 5409 8070
F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

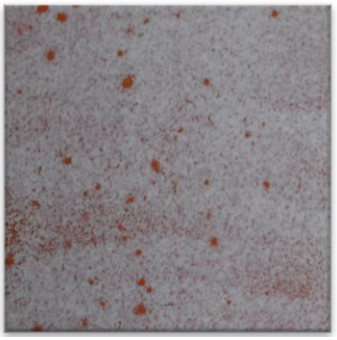
# SYNTRAN® 1657

Technical Bulletin

## Water Submersion Test (*Photos show results of coated red quarry tiles after 7 days submersion*)

Formulation based on Syntran 1657

Formulation based on standard acrylic



## Hot Tire Resistance Test (*Photos show results of 60°C tire strip pressed on surface at 1000 psi for 15 mins*)

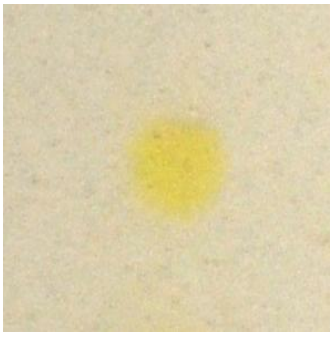
Formulation based on Syntran 1657

Formulation based on standard acrylic

## Betadine Spot Test (*Photos show results of coated floor tiles after 60 mins*)

Formulation based on Syntran 1657

Formulation based on standard acrylic







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Hans-Böckler-Straße 63a
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T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
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**Interpolymer Sàrl**
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T +33 3 88 54 96 96
F +33 3 88 54 96 99
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T +86 21 5409 8070
F +86 21 5409 8069
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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® 1693

Technical Bulletin

SYNTRAN® 1693 is based on our proprietary self-crosslinking technology. This technology combines two different crosslinking mechanisms on the same polymer backbone substantially increasing the chemical resistance stain resistance and water resistance. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintains long-term shelf stability.

## Performances

**Applications**

Label, board and packaging coatings (OPV)
Concrete sealers
Furniture & KCMA coatings

**Features and Benefits**

Excellent household stain resistances
Excellent alkali submersion resistance
Excellent water submersion resistance
Excellent adhesion to multiple substrates
Film has very high gloss, flexibility with good printability
Zero VOC requirements to formulate coating

## Typical Chemical and Physical Properties (all testing done at 22°C, unless specified)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 42 ± 1.0% |
| **pH value** | 7.5 ± 1.0 |
| **Viscosity** | < 200 cps |
| **Density** | 1.050 ± 0.005 |
| **MFFT** | 15 ± 3°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Material Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





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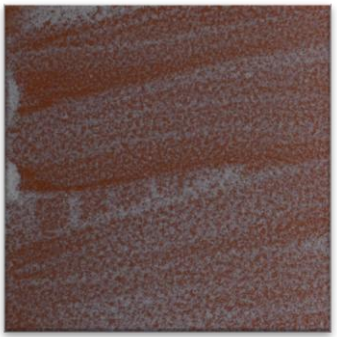
# SYNTRAN® 1693

Technical Bulletin

## Water Submersion Test (*Photos show results of coated red quarry tiles after 7 days submersion*)

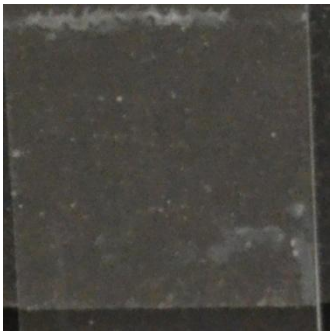
Formulation based on Syntran 1693

Formulation based on standard acrylic



## Hot Alkali Resistance Test (*Photos show results of coated panel submerged in 80°C NaOH sol after 1 hour*)

Formulation based on Syntran 1693



Formulation based on standard acrylic

## Alcohol Rub Test (*Photos show results of painted tiles after 10 rubs with rubbing alcohol using AATCC crockmeter* )

Formulation based on Syntran 1693



Formulation based on standard acrylic





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F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® 5903

Technical Bulletin

SYNTRAN® 5903 is based on our opacifier technology. This unique technology was designed to give improved brightness and whiteness in personal care and household coatings. This technology also can be used to replace a percentage of titanium dioxide used in white paints, but maintaining the same or similar coverage. The ideal reduction level of titanium dioxide is approximately 15%, when using this technology. Higher reduction of titanium dioxide levels can be achieved, but you may experience a slight loss in coverage of the paint.

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## Performances

| | |
|---|---|
| **Applications** | Paints and coatings<br>Shampoos, soaps and lotions<br>Carpet cleaners and laundry detergents |
| **Features and Benefits** | High gloss and brightness<br>High compatibility and stability in multiple formulation types<br>Excellent coverage in paint formulas<br>Low VOC requirements to formulate coating |

## Typical Chemical and Physical Properties (all testing done at 22°C, unless specified)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 35 ± 1.0% |
| **pH value** | 7.0 ± 1.0 |
| **Viscosity** | < 500 cps |
| **Density** | 1.027 ± 0.005 |
| **MFFT** | 80 ± 3°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





INTERPOLYMER – A company of Zschimmer & Schwarz

**Interpolymer GmbH**
Hans-Böckler-Straße 63a
67454 Haßloch | DE
T +49 6324 593106
F +49 6324 593107
info@interpolymer.de
www.interpolymer.de

**Interpolymer Sàrl**
6 rue Marie Curie
67162 Wissembourg Cedex | FR
T +33 3 88 54 96 96
F +33 3 88 54 96 99
info@interpolymer.fr
www.interpolymer.fr

**Interpolymer Corporation**
200 Dan Road
Canton, MA 02021 | USA
T +1 800 262 1281
F +1 781 821 2485
info@interpolymer.com
www.interpolymer.com

**Interpolymer Corporation**
7501 Distribution Drive
Louisville, KY 40258 | USA
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F +1 502 933 3394
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**Interpolymer (Shanghai) Co. Ltd.**
No.237, Xi Tai Road, Xuhui District
Xuhui Functional Materials Park, Bldg 17
Shanghai 200232 | CN
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F +86 21 5409 8069
shanghai@interpolymer.com.cn
www.interpolymer.com

# ACRYLIC SEMI-GLOSS WHITE PAINT BASED ON SYNTRAN® 5903

| |  |  |  |
|---|---|---|---|
| | **F74-030-05** (% Weight) | **F74-030-06** (% Weight) | **F74-030-07** (% Weight) |
| *Grind:* | | | |
| Universal Grade Slurry TiO2 | 31.09 | 27.18 | 21.48 |
| **Syntran 1511**@ 25% n.v. | 0.65 | 0.61 | 0.64 |
| Wetting Agent | 0.09 | 0.09 | 0.10 |
| Defoaming | 0.03 | 0.03 | 0.03 |
| Biocide | q.s | q.s. | q.s. |
| *Letdown:* | | | |
| Water | 2.37 | 3.29 | 2.79 |
| **Syntran 1693** @ 42% n.v | 55.46 | 57.52 | 60.05 |
| **Syntran 5903** @ 35% n.v. | 0.00 | 4.61 | 12.18 |
| Propylene Glycol | 0.89 | 0.92 | 0.96 |
| AMP PC-2000 | 0.03 | 0.03 | 0.03 |
| Wetting Agent | 0.09 | 0.09 | 0.10 |
| Defoamer | 0.03 | 0.03 | 0.03 |
| Rheology Modifier | 1.48 | 1.54 | 1.60 |
| Water | 7.79 | 4.05 | 0.00 |
| | 100.00% | 100.00% | 100.00% |
| Percent Non Volatiles: | 45.0% | 45.0% | 45.0% |
| Calculated VOC: | 25.6 g/L | 26.7 g/L | 28.03 g/L |
| Percent PVC: | 21.7% | 23.1% | 25.7% |
| Pigment to Binder Ratio: | 0.91 | 0.72 | 0.50 |
| Gloss @ 60 degree: | 60-70 | 60-70 | 60-70 |
| % Reduction TiO2: | 0% | -12% | -30% |
| Coverage on 9A card: | Used as Standard | Same as standard | Good, less than std |
| X-Rite Spec Readings: L, a, b | 94.56, -0.85, 0.90 | 94.25, -0.84, 0.94 | 94.92, -0.89, 1.31 |





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INDUSTRIAL SPECIALTIES

# SYNTRAN® 6145

Technical Bulletin

SYNTRAN® 6145 is based on a patented bimodal technology with film-forming properties. This technology combining two different ionic structures in the same polymer network increases the adhesion to multiple substrates, wood tannin blocking, stain blocking and dye blocking. This technology allows a formulator to take advantage of the good aspects of a cationic acrylic without the traditional compatibility issues.

## Performances

| | |
|---|---|
| **Applications** | Stain & Tannin blocking coatings |
| **Features and Benefits** | Excellent tannin, stain and dye blocking<br>Excellent adhesion to multiple substrates<br>High compatibly with other resins & additives |

## Typical Chemical and Physical Properties (all testing done at 22°C, unless specified)

| | |
|---|---|
| **Physical form** | White emulsion |
| **Solids content** | 40 ± 1.0% |
| **pH value** | 8.0 ± 1.0 |
| **Viscosity** | < 200 cps |
| **Density** | 1.030 ± 0.005 |
| **MFFT** | < 10°C |
| **Freeze-thaw stability** | Protect from freezing |
| **Stability at 52°C** | Unchanged after 30 days |

## Safety, Storage, Handling

Please refer to Material Safety Data Sheet.
Shelf life: 12 months from shipping date in originally sealed containers.
Storage: between 5°C and 35°C.





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# SYNTRAN® 6145

Technical Bulletin

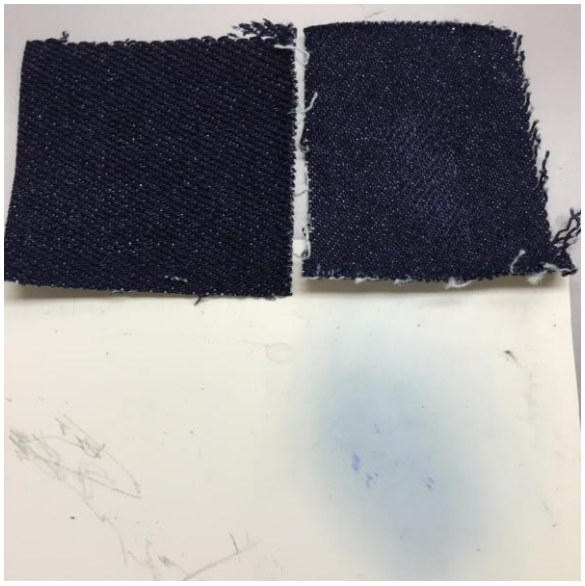
## Tannin Migration Test (*Photos show results of sealed, then painted oak panels after 1 Month*)

Syntran 6145 Sealer No Sealer

Syntran 6145 Sealer No Sealer

## Dye Migration Test (*Photos show results of textiles saturated with water then placed on PVC after 4 hours*)

Syntran 6145 Primer Uncoated



Syntran 6145 Primer Uncoated





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INTERPOLYMER

INDUSTRIAL SPECIALTIES

# SYNTRAN® Polymers

## For wood coatings

INTERPOLYMER offers a range of waterbased acrylics that can be used in wood coatings based on muliple propriery technologies (bimodal and self-crosslinking). These technologies all impart unique properties to the finished coatings:

Bimodal technology combines two different ionic structures in the same polymer network increasing the adhesion to multiple substrates, wood tannin blocking, stain blocking and dye blocking. This technology allows a formulator to take advantage of the benefits of a cationic acrylic without the traditional compatibility issues.

Self-crosslinking technology combines two different crosslinking mechanisms on the same polymer backbone, which substantially increase the chemical resistance, stain resistance and water resistance of the cured polymer film. This technology was designed for the self-crosslinking mechanism to fully cure at room temperature, but maintain standard, long-term shelf stability.

## Product Range

| SYNTRAN® acrylics | | | | |
|---|---|---|---|---|
| | pH | Solids (%) | MFFT (°C) | Comment |
| 6130 | 8.8 | 40 | 52°C | Bimodal film with excellent wear resistance and adhesion properites |
| 6145 | 7.5 | 40 | < 10°C | Bimodal film with excellent tannin blocking and adhesion properties |
| 1655 | 8.0 | 40 | 74°C | Self-crosslinking film with excellent wear and chemical resistances |
| 1693 | 7.5 | 42 | < 20°C | Self-crosslinking film with excellent water and chemical resistances |

These SYNTRAN® acrylic polymers are used in multiple markets to give improved performance over traditional acrylic emulsions. Since these are an Interpolymer internally developed technology, we are able to develop tailor-made solutions based on customer requirements.

## Applications

- Furniture and kitchen cabinet coatings
- Flooring, decks, and fence coatings
- Sanding, stain and all-in-one sealers
- Tannin blocking sealers





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## Formulating Guidelines

| Clear Sealer / Topcoat F89-118-02 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 24.66 |
| Tributoxyethyl Phosphate | 3.21 |
| Diethylene glycol ethyl ether | 4.46 |
| 1% active fluorosurfactant | 0.71 |
| SYNTRAN® 6130 | 66.96 |
| Defoamer | q.s. |
| *Total* | *100.0* |

| Tannin Blocking Sealer F74-031-04 @28%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 27.0 |
| Propylene glycol | 1.0 |
| Defoamer | q.s. |
| SYNTRAN® 6145 | 72.0 |
| *Total* | *100.0* |

| Clear Sealer / Topcoat F74-051-02 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 27.0 |
| Propylene glycol | 1.0 |
| 1% active fluorosurfactant | 0.8 |
| Defoamer | q.s. |
| SYNTRAN® 1693 | 71.2 |
| *Total* | *100.0* |

| Clear Topcoat F74-051-04 @30%nv | |
|---|---|
| *Ingredient* | *% wt* |
| Water | 29.31 |
| Tributoxyethyl phosphate | 5.67 |
| Diethylene glycol ethyl ether | 3.24 |
| 1% active fluorosurfactant | 0.81 |
| Defoamer | q.s. |
| SYNTRAN® 1655 | 57.13 |
| SYNTRAN® PA-1465 | 3.84 |
| *Total* | *100.0* |

*Note: add 5% waterbased dye to any of the above sealer formulas to transform into stain sealer.*

## Our company

INTERPOLYMER has been producing waterbased specialty polymers since 1963. We manufacture at 4 facilities worldwide (2 in the United States, 1 each in France and China). INTERPOLYMER is a market leader in several application fields:

- Surface care: Polymers for floor care, carpet cleaners and leather care.
- Consumer specialties: Polymers for mascara, household, hair- and skin- care products, etc.
- Industrial specialties: Functional binders for specialty paint and coating applications, polymers for overprint varnishes and inks, flocculants for ceramics, retanning agents.

With close working relationships with customers, our company produces tailor-made products in order to match specific needs. Our technical service and research and development centres will be your creative and innovative partners.





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